While the majority of radiation therapy courses are currently delivered with photon therapy, including 3-dimensional conformal radiation therapy (3D-CRT) and intensity-modulated radiation therapy (IMRT), proton therapy (PT) has emerged as a way to reduce dose to normal tissues and potentially allow safer escalation of the biologically effective dose of treatment, delivery of trimodality therapy, and reirradiation treatments (1). Until the mid- to late-2000s, PT was a limited radiation modality only available at a handful of institutions in the United States (2). An earlier iteration of proton technology, passive scattering proton therapy (PS-PT), utilized the unique immediate stopping power of heavy charged particles to reduce or eliminate irradiation dose to tissues along the beam path beyond the intended target volume. However, PS-PT had several major inherent challenges, including imprecise dose deposition with scattered proton beams, inability to modulate or sculpt dose resulting in limited dose...
conformality, inadequate ability to calculate uncertainties due to heterogeneous tissue density, lack of technology to monitor intrafraction motion, and lack of volumetric on-board imaging (OBI) capabilities, among others. In the years to follow, these limitations would begin to be addressed, as the growing realization of the potentials of PT warranted continued refinement.

In the early days of PT, clinical application of the technology was most commonly for ocular tumors, chordomas, and the pediatric population, as the benefit of sparing still-developing tissues in children was irrefutable. To this day, the use in the pediatric population is still the most ubiquitous and uniformly accepted indication for PT. As improvements were made in proton technology, evolving first to uniform scanning proton therapy (US-PT) and then to the most modern iteration of pencil beam scanning proton therapy (PBS-PT) (Figure 1), the potential benefit of PT to minimize toxicities and better preserve quality of life across additional disease sites has become more apparent (3-7).

Figure 1 Comparison comprehensive breast cancer plans. Young woman with node-positive intraductal carcinoma of the left breast status post lumpectomy and axillary lymph node dissection and chemotherapy planned to receive whole breast and comprehensive nodal irradiation, inclusive of the left internal mammary nodes. Axial (top), coronal (left), sagittal (right) representative slices of comparative (A) proton therapy and (B) photon therapy plans. Proton therapy plan was designed with pencil beam scanning and photon therapy plan was designed with volumetric modulated arc therapy. The majority of heart receives some incidental unintended irradiation with photon therapy, whereas proton therapy optimizes tumor volume coverage while significantly reducing dose to the heart, ipsilateral and contralateral lungs, and liver. Dose gradient: 10% of the prescription dose (blue) to the dose maximum (red).

The advent of US-PT allowed for more precise proton delivery by enabling dose deposition in successive layers using scanning magnets, resulting in a more conformal dose distribution compared with that achievable with PS-PT (8). However, US-PT is still limited to the use of only a single beam energy per layer, without the option of energy modulation during dose delivery of each layer. PBS-PT, representing the third generation of PT, introduced the most significant advancement in PT to date. Layer-by-layer deposition of dose to individual spots in the target volume using a continuously modulated pencil beam enables dose painting and unparalleled precision and conformality of dose deposition to a customized target volume.

Additional improvements to address a number of earlier gaps in the technology were also developed during this time. Advances in OBI, spot size, motion management techniques, robust evaluation, and adaptive planning have pushed PT further forward, allowing it to grow ever-closer to harnessing its true potential through increased precision and accuracy (9-11). New complexities introduced by PBS-PT were also unveiled, solutions to which have been and are still being refined, as will be further discussed.

With the continued improvements in PT and increasing recognition across the field that PT possesses the capability of benefiting a diverse group of patients, additional centers – academic and private, hospital based and freestanding—have been developed across the United States, incorporating the
newer iterations of PT and its supporting technologies. In fact, by August 2020, 35 centers are in operation nationally, whereas just 5 centers were in operation a decade earlier before 2010 (2).

**Spot size**

Optimal PBS-PT delivery is highly dependent on the specific parameters of the proton machine available at each center. Spot size has been found to be one of these integral beam characteristics that can determine if PBS-PT technology results in superior, equivalent, or even worse dosimetry compared with PS-PT. Large spot sizes (variably defined as full width at half maximum for spot size at isocenter $\sigma=6–15$ mm) may result in pencil beams with wider lateral profiles and more shallow penumbrae, leading to dose profiles that are no longer superior to those of PS-PT (10,12,13). This is particularly true in the case of small targets, for which large spot sizes, especially in the periphery of the target volume, may lead to significant distal dose deposition and a wider penumbra, leading to higher doses to adjacent organs at risk (14). In addition, the use of smaller spot sizes (variably defined as full width at half maximum for spot size at isocenter $\sigma=2–6$ mm) by definition requires employing a greater number of spots throughout the target volume. This allows for a greater degree of dose compensation for surrounding spots and/or planning inhomogeneities and results in a more homogeneous and accurate dose distribution.

PBS-PT delivery with small spot sizes have been shown in multiple institutional series to provide a significant clinical advantage compared with PS-PT, whereas PBS-PT technology using larger spot sizes have not (10,12). In specific clinical scenarios, larger spots sizes were once thought to be advantageous in providing a more robust dose distribution, particularly with moving tumors in the thorax, as larger spots were believed to be less susceptible to motion effects (15,16). However, these studies were performed prior to the implementation of robust optimization (RO) in proton planning, and investigations using RO to account for motion and the interplay effect have since discounted this notion. In fact, to the contrary, as demonstrated in a planning study of lung cancer patients by Liu and colleagues, treatment plans using smaller spot sizes resulted in statistically significantly lower dose delivery to critical thoracic structures, including the heart and esophagus, compared with plans using larger spot sizes (13). This is likely due to the increased agility of dose deposition and compensation between small spots that is of particular importance for tumors subject to substantial motion, as higher levels of robustness can be achieved through modulation of spots to account for motion and the interplay effect, along with the availability of a finer brush for dose-painting more precisely in the tumor volume (12,17,18).

Ideally, to account for a diversity of clinical scenarios, target volumes, and technical capabilities available, proton centers will have the flexibility to fluctuate between small and large spot sizes to maintain the agility needed to customize and optimize the treatment plan for each individual patient. As such, proton machine vendors have taken steps to develop the technology needed to create smaller spot sizes, and recent proton centers have taken this critical metric into account more consistently during the proton center development and commissioning process.

**Volumetric OBI**

PT is uniquely sensitive to changes in tissue density along its beam path. Any deviation along its beam path can result in significant dose perturbation and inaccurate treatment delivery of the proton beamlet, which delivers dose with submillimeter precision, resulting in significant range and setup uncertainties. As proton technology continues to increase in the precision with which it delivers its dose, in particular with the dose painting capability of PBS-PT and intensity-modulated proton therapy (IMPT), it is of growing importance to ensure target volume alignment with millimeter precision to minimize any margin of error and avoid marginal misses and/or overdosing of adjacent critical structures.

To achieve this level of daily setup accuracy, image guidance with volumetric imaging is necessary, generally in the form of in-room cone beam CT (CBCT). Early proton centers were not designed with this type of OBI, and they instead relied on KV or MV portal imaging, limiting the array of disease sites that could be safely treated with this precision treatment modality. With the advent of PBS-PT, the need for more robust imaging to confirm accuracy of setup grew more apparent, and with increasing commercial availability, more modern proton centers now have this capacity built into the treatment machine (19). This allows for a planning margin on the order of only 3 mm to be included in the planning algorithm (robust or beam-specific PTV margin), significantly less than the 5–10 mm setup error and smearing distance incorporated for proton
planning without CBCT or PBS-PS capability (20). This is particularly important since these larger planning margins diminish the potential tissue sparing that would otherwise be achievable with PT.

In-room volumetric imaging has also been a critical component of moving to treating more complex tumor sites, particularly those subject to internal inter- and intra-fraction motion (11). Techniques to address respiratory motion (to be discussed in more detail below) and especially the delivery of stereotactic body PT largely require the support of in-room CT imaging in the form of CBCT or, less commonly, CT on rails, to sufficiently verify the internal anatomy and to confirm the treatment respiratory phase (in the case of deep inspiratory breath hold or respiratory gating) (21). Soft tissue visualization is also a critical component in the treatment of intra-abdominal tumors, which are subject to daily positional variation along with respiratory motion. For these tumors, target volume positioning in relation to surrounding gastrointestinal structures and motion management are critical to ensure precise dose delivery and to avoid undue toxicities to adjacent sensitive structures such as the bowel and kidneys. Finally, on-board CT imaging is necessary to assess for interfractional anatomical changes due to weight loss, fluid accumulation, gastrointestinal luminal density variability, inflammation, tumor change, and sinus/airway filling, which is critical given the sensitivity of proton particles to changes in density (11).

Adaptive planning

Due to the sensitivity of the proton beam to tissue density, any changes in external or internal anatomy can result in significant alterations in the planned proton dose distribution. Close monitoring throughout the course of radiation to assess for interfraction anatomical differences, which, as mentioned above, can arise due to a multitude of tumor- and patient-related factors (weight change, fluid fluctuation, tumor shrinkage/growth, differential air gap filling) is needed to ensure plan accuracy and the consistency of dose delivery for the duration of treatment (Figure 2). The value of on-treatment plan evaluation and adaptive planning with significant anatomical alteration has been demonstrated across multiple disease sites (22-26). Wu and colleagues found that in patients with oropharyngeal cancer, verification CT scan in the fourth week of treatment revealed significant reductions in CTV and parotid irradiation volumes of up to 12%, along with significant under- and over-dosing of CTVs and OARs, respectively (22). In a study of patients with mobile non-small cell lung cancer, weekly 4DCT adaptive plans were created, demonstrating a mean increase in the maximum dose to the spinal cord of 4.4 Gy and an average 4% increase in contralateral lung receiving at least 5 Gy (23).

Implementation of adaptive planning in a meaningful way requires (I) the ability to recognize the need for replanning followed by (II) a workflow to develop, evaluate, and start modified plans quickly and accurately. This process
remains a challenge in clinical practice. Ongoing questions under investigation to optimize adaptive replanning include uncertainty regarding the optimal method of incorporating dose contribution from the adaptive plan to the overall plan, ideal methods of accurate and efficient OAR and target volume modification utilizing rigid or deformable image registration, and the ability to perform reliable dose calculations from CBCT versus the need for de novo CT simulation images. Attempts to make these processes more efficient and reliable have been at the forefront of the industry’s technological innovation as the field becomes increasingly aware of how critical these tools are to ensure that the precision achievable with PT is not diminished by a lack of supporting technological and clinical infrastructure.

**Motion management**

Early uses of PT largely involved treatment of static disease sites with minimal to no concern for intrafraction motion, such as for the treatment of CNS tumors in pediatric, and later, adult patients, in which a custom mask was used for immobilization, and prostate cancer, for which a rectal balloon was commonly used to mitigate intra- and interfraction variability. With the gradual expansion of potential indications for PT, along with increased awareness of the susceptibility of the proton beams to density changes in the beam path, yet a new layer of uncertainty was uncovered that could perturb dose delivery and degrade plan robustness: intrafraction motion. This is most commonly due to patient respiratory motion, most pronounced in tumors of the thorax and upper abdomen (27).

With the introduction of PBS-PT, and particularly the advent of multi-field optimized PBS-PT, the potential for degradation of plan robustness due to respiratory motion is particularly pronounced due to the interplay effect (28-31), a phenomenon not as significant in the static field delivery of PS-PT (32) or with single-field optimized PBS-PT (21,33). In photon therapy, motion management has become increasingly important as the field continues to move towards more ubiquitous adoption of hypofractionated treatment schedules and stereotactic procedures, which are dependent on high levels of setup accuracy and minimal intrafraction motion to deliver these high doses per fraction (34). Multiple techniques for motion management and evaluation have been implemented including active breathing control, respiratory gating, abdominal compression, and deep inspiratory breath hold (31,35). These same techniques are now being increasingly applied to the delivery of PT as the technology is modified for compatible use with existing proton technology.

Additionally, the use of 4DCT for treatment planning is a key technique to assess the extent of motion and subsequent need for more interventions to ensure robust treatment setup and delivery. Worst-case (or second-worst-case) scenario plan optimization may also allow for the incorporation of known changes with respiratory motion and the development a more robust treatment plan (36). Another potential approach to mitigate dose degradation and improve dose homogeneity due to motion includes using larger spot sizes, particularly without the ability to perform robust planning analyses (31). Thus, the flexibility of having multiple spot sizes available at an institution for use in different scenarios is beneficial, as mentioned above. Continued study in identifying optimal approaches to account for motion management in PT delivery to allow for robust and precise dose delivery will be needed as treatment of tumors most subject to respiratory motion becomes more common.

**Robust optimization (RO)**

Finally, the treatment planning systems for PT continue to reach new levels of sophistication, incorporating algorithms that can account for uncertainties introduced when delivering the ultraprecise proton beam with IMPT. Setup and range uncertainties in a variety of forms can cause a significant degradation of planned proton dose distributions, even with a slight deviation from the nominal plan. The result of such error can potentially lead to overdosing adjacent critical structures and/or underdosing target volumes (9,37,38). This phenomenon is especially important to consider in the case of multi-field optimized PBS-PT planning, in which the inhomogeneity of spot intensity is compensated by spots deposited from beamlets entering from different directions. With any level of uncertainty, the tenuous balance of these spot contributions could be perturbed, again leading to over- or under-dosing around and within the target volume (9). Using RO in the treatment planning process introduces a technique that can predict and account for these critical uncertainties by evaluating all uncertainty scenarios simultaneously, allowing treatment plans to be optimized based on these possible deviations in the planned treatment delivery.

Several different approaches to RO have been introduced, including worst-case optimization (39-41), probabilistic and linear programming to identify idealized
2-dimensional geometry for range uncertainties (42), and minimax optimization (43,44). RO has been integrated into many modern treatment planning systems and has now largely become an industry standard for more accurate and safe proton treatment delivery. Continued investigations are underway to increase the speed of these optimization calculations and to identify the most efficient and efficacious RO algorithm to improve the integration of RO into the clinical workflow (45).

Relative biologic effectiveness (RBE) treatment planning

Beyond algorithmic RO, proton beam arrangements and plans should be optimized to account for differences in RBE and linear energy transfer (LET) between protons and photons. PT dose is expressed in units of Gray [Gy(RBE)], the effective dose being the physical dose in Gray multiplied by RBE. Furthermore, the RBE is the ratio of dose of high-energy photons relative to dose of protons needed to produce the same biologic response. Protons generally average 10% greater biologic potency than photons, for an RBE of 1.1 (46). However, the RBE can significantly increase at the distal end of the Bragg peak (47). This has been reported to lead to excess toxicity when multiple beams have end ranged into a critical structure immediately distal to the target volume (48,49). Just as plans should be arranged to avoid having an increased RBE in a critical structure, there is a potential to use this increase effectiveness to improve tumor control, especially for hypoxic and/or radioresistant tumors. While commercially available treatment planning systems currently do not allow treatment plans to be modified based on biological considerations, investigation into the potential role of PT to overcome radioresistance through its high RBE at the end of the Bragg Peak is warranted. As such, RBE and/or LET optimized plans hold the potential to reduce normal tissue complications and potentially enhance tumor control.

Secondary malignancies

By significantly reducing the integral dose and normal tissues exposed to unnecessary irradiation, PT has the potential to reduce the risk of late radiation-induced secondary malignancies compared with photon therapy. Modeling studies have predicted such secondary cancer reductions with protons across multiple disease sites, including the abdomen and pelvis (50) and the thorax (51).

This predicted secondary malignancy risk reduction, however, needs to be evaluated relative to the potential risks of neutron contamination from PT. Second cancers from neutron dose is thought to be significantly less than the direct risk reduction benefit from protons reducing integral dose, and this neutron dose is further reduced with PBS compared with passive scattering PT (50,52).

The available clinical data support these models and have demonstrated that PT reduces the risk of secondary malignancies relative to photon therapy. In matching patients treated at the Harvard Cyclotron with patients treated with photons in the SEER registry, PT resulted in approximately half the rate of secondary malignancies (hazard ration 0.52, P=0.009) (53). More recently, in a 450,373 patient National Cancer Database analysis, PT led to only a third as many second cancers as IMRT (HR 0.31, P<0.0001) (54).

Conclusions

Radiation oncology is in the midst of a renaissance. PT provides clinicians with the ability to deliver radiotherapy with a level of precision and normal tissue sparing that are unprecedented and unparalleled by any prior iterations of external beam radiation technology. Significant advances in PT over the past two decades have further optimized this advanced treatment modality, furthering its potential applications to an increasingly diverse population of patients. The third generation of proton technology, PBS-PT, is the most recent iteration of PT and has opened the possibility for ultra-precise proton beam delivery. Ancillary technologies have been developed to support the complexities, unique characteristics, and tremendous precision of PT to provide practitioners with the tools to best harness the potentials of PT and optimize the therapeutic ratio for the modality. While the dosimetric advantages of PT continue to be undeniable, the translation of this benefit into clinically apparent toxicity, quality of life, and disease control benefits over photon therapy are still under study across many disease sites, and further study will be critical to advancing our understanding of how this technology will best be applied and integrated into the field in the future.

Even further advances in PT are expected as additionally investigations technologies develop and/or mature. As detailed above, RBE-based planning and LET painting may allow for improved tumor control and reduced toxicities. While MRI-based linear accelerators are increasingly available, magnetic resonance image-guided PT has yet
to be realized and has the potential to better delineate and target tumors and also reduce toxicities. Finally, in vivo data of ultra-high dose rate FLASH treatment have demonstrated enhanced normal tissue protection (55). As powerful synchrotrons and cyclotrons may be optimal ways to deliver FLASH dose rates, there is great interest in FLASH delivered with PT as a future way to further optimize this advanced precision technology (56).

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